

MachineMotion 2 One-Drive Datasheet

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Introduction

MachineMotion v2 One-Drive datasheet contains detailed technical specifications, such as: functional pinout, input & outputs, specifications, input / output capabilities by model, electronics & embedded software specifications and unit dimensions.

Overview

MachineMotion v2 One-Drive is a plug and play industrial controller that contains the necessary infrastructure to execute motion and control applications through a library of modular components. Equipment powered by MachineMotion v2 One-Drive can be programmed through MachineLogic – Vention’s code-free visual sequence editor – or through Vention’s Python SDK.

Features

- Control one 250 W high performance step-servos with accurate and automatic position adjustments. This allows the actuator to always reach the user-specified position, thanks to a built-in encoder that enables the motors to operate in closed control loops.
- Step-servo junction box with simple cabling, where the brake, home and end-stop sensors can be directly wired to the motor.
- Status light on servo motors and controller for quick diagnostics
- Loaded with code-free software including:
 - Control Center
 - MachineLogic
 - Python
- Open source development tools including:
 - Cloud 9 IDE
 - Javascript
 - Operator mode
 - Manual joggers
- The MachineMotion 2 One-Drive controller is certified to Canadian, US & European standards.
- IP30 rated enclosure for industrial applications, with active cooling and replaceable filters
- Connect digital I/O and analog modules to control I/O devices

- Single continuous flex cable to power an actuator, sensors and power-off brake
- Plug and play with all Vention actuators
- Native support for Universal Robots with URcap
- Plug and play safety system with physical and software reset
- Directly connect peripherals locally or remotely using the teach pendant, keyboard, mouse, and monitor

Applications

- Automated equipment
- Cartesian robot
- Functional and reliability test benches
- Conveyor system
- Inspection cells

Electrical Specifications

Certifications

North America

- CSA C22.2 No. 274-17 (Electrical Safety)
- ANSI/UL 61800-5-1 (Electrical Safety)
- FCC Part 15 (EMC)

Europe

- EN 61800-5-1:2007/AMD1:2016 (Low Voltage Directive)
- EN 61800-3:2017 (EMC Directive)
- EN 55011:2016 (EMC Directive)
- EN IEC 63000:2016 (RoHS Directive)

Power Port

Name	POWER
Rated Voltage	85 to 264 VAC
Rated Current	3A @ 120 VAC
Typical Current	1.5A @ 120 VAC
Typical Power	250 W
Standby Current	0.7 A (@ power factor 0.55)
Standby Power	84 W
Emergency Mode Current	0.4 A (@ power factor 0.3)
Emergency Mode Power	48 W
Connector	IEC C14
Power Cord 120 V	3.00m, NEMA 5-15P to IEC 320-C13, SJT
Power Cord 230 V	2.5m, CEE 7/7, Right Angle to IEC 320-C13 H05VV-F

Drive Ports

Name(s)	DRIVE 1
Motor Type	Servo-Stepper
Output Peak Voltage	50 V
Maximum Output Current	10 A
Maximum Output Power	350 W
Phase Current Peak	0 - 10 A
Phase Current Adjustment (Internal)	Software controlled
Control Interface (Internal)	CAN/(Step-Dir-Enable) Signals
Motor Drivers Certification	CE
Connector	M23 Amphenol Sine
Pin 1	24 V
Pin 2	0 V
Pin 3	motor phase A+
Pin 4	motor phase A-
Pin 5	motor phase B+
Pin 6	motor phase B-
Pin 7	Encoder A+
Pin 8	Encoder A-
Pin 9	Encoder B+
Pin 10	Encoder B-
Pin 11	Encoder Index+
Pin 12	Encoder Index-
Pin 13	NC
Pin 14	NC
Pin 15	Home/End Limit Switch S1
Pin 16	Home/End Limit Switch S2
Pin 17	24V Safety Switched

Control (1,2,3,4) Ports

Name(s) Control 1, Control 2, Control 3, Control 4

Connectivity Type Communication

Connectivity Physical Layer CAN/RS485

Connector M12, female, 8-pin, A-Keyed

Pin 1 24 V (70W max)

Pin 2 0 V

Pin 3 RS485 A

Pin 4 RS485 B

Pin 5 CAN H

Pin 6 CAN L

Pin 7 NC

Pin 8 24V Safety Switched

To PC Port

Name(s) To PC

Connectivity Type Ethernet

Connectivity Physical Layer IEEE 802.3, Ethernet

Connector RJ45

LAN Ports

Name(s) LAN 1, LAN 2

Connectivity Type Ethernet

Connectivity Physical Layer IEEE 802.3, Ethernet

Connector RJ45

USB Ports

Name(s) USB 1, USB 2

Connectivity Type USB

Connectivity Physical Layer USB 2.0

Connector USB-A 2.0

HDMI Ports

Name(s) HDMI

Connectivity Type HDMI

Connectivity Physical Layer HDMI

Connector HDMI Type A

Safety In / Pendant Port

Name(s) SAFETY IN / PENDANT

Type Redundant Dry Contacts + Reset

Connector M12, female, 12-pin, A-Keyed

Connectivity Physical Layer IEEE 802.3, Ethernet

Pin 1 24 V (70W max)

Pin 2 0 V

Pin 3 E-Stop IN Channel 1 Contact 1

Pin 4 E-Stop IN Channel 1 Contact 2

Pin 5 E-Stop IN Channel 2 Contact 1

Pin 6 E-Stop IN Channel 2 Contact 2

Pin 7 Reset Contact 1

Pin 8 Reset Contact 2

Pin 9 Ethernet TX+

Pin 10 Ethernet TX-

Pin 11 Ethernet RX+

Pin 12 Ethernet RX-

Safety Out Port

Name(s) SAFETY OUT

Type Redundant Dry Contacts + Reset

Connector M12, female, 12-pin, A-Keyed

Pin 1 NC

Pin 2 0 V

Pin 3	E-Stop OUT Channel 1 Contact 1
Pin 4	E-Stop OUT Channel 1 Contact 2
Pin 5	E-Stop OUT Channel 2 Contact 1
Pin 6	E-Stop OUT Channel 2 Contact 2
Pin 7	Reset Contact 1
Pin 8	Reset Contact 2
Pin 9	NC
Pin 10	NC
Pin 11	NC
Pin 12	NC

Ethernet Port

Name(s)	ETHERNET
Connectivity Type	Standard Ethernet
Physical Layer	IEEE 802.3, Ethernet
Connector	RJ45, 8p8c
Pin 1	NC
Pin 2	TX+
Pin 3	TX-
Pin 4	RX+
Pin 5	RX-
Pin 6	NC
Pin 7	NC
Pin 8	NC

Default Ethernet or 192.168.7.2 Port

Name	DEFAULT ETHERNET or 192.168.7.2
Status	Unused

Embedded & Computing Specifications

Single Board Computer

Processor	TI AM5729
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OS	Debian 10
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Memory	32GB SD-micro
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Certification	CE
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Motion Controller

Processor	Natotec CL4
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Interface	CAN
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Protocol	G-code
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Fieldbus Compatible Modules

Digital IO Module	CE-MD-001-0001
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Analog IO Module	CE-MD-003-0000 *available soon
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Push-Button Module	CE-MD-004-0000
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Safety Specifications

Safety PLC

Manufacturer	ReeR
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Model Number	M1
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Safety Data - Values per EN ISO 13849-1

Category	3
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Performance Level	PLe
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MTTF _d	64 years
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DC _{avg}	97.3 %
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PFH _D	8.84E-08 ho-1
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Safety Data - Values per IEC/EN 61508

SIL	2 (IEC/EN 61508)
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HFT (hardware failure tolerance)	1
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DC _{avg}	97.3%
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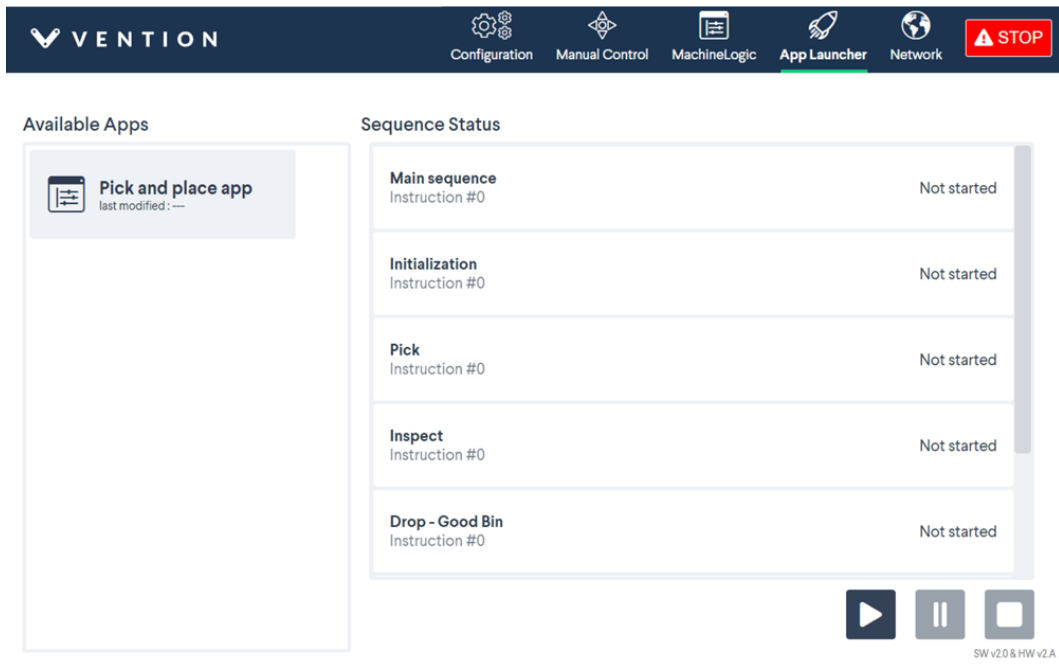
SFF	99.70%
PFH _D	1.45E-08 h ⁻¹
Operation conditions	
d _{op}	365 days/year
h _{op}	24 hours/day
T _{cycle}	8640 s/cycle

Vention ControlCenter Software

MachineMotion™ comes with pre-loaded control and machine operations software – all of which is accessible through the MachineMotion™ pendant or via computer with a USB or Ethernet connection.

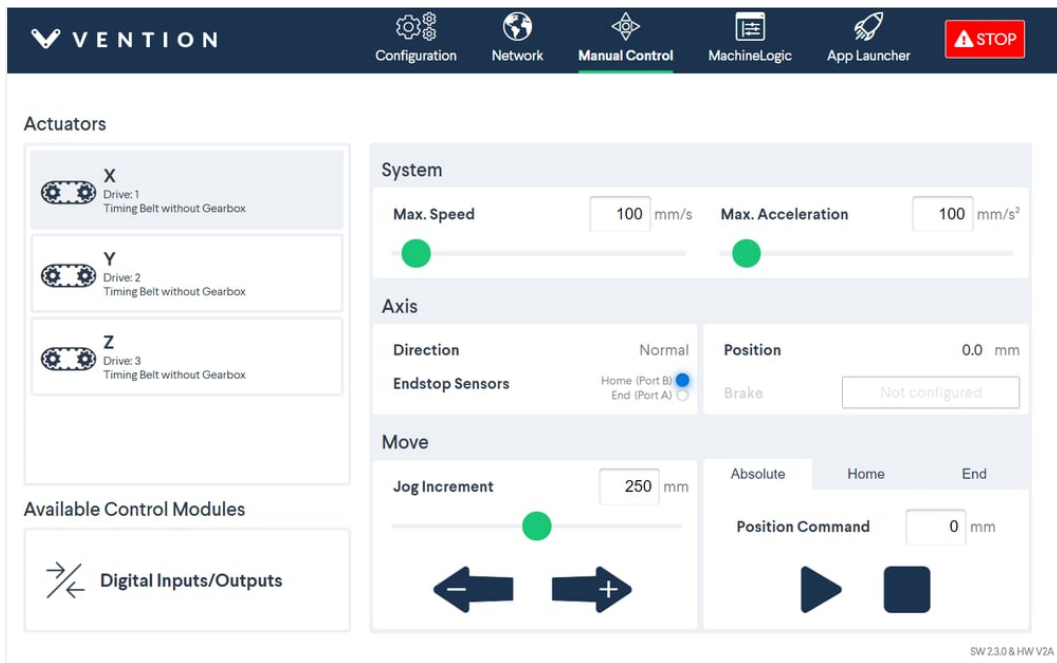
Application Launcher

- Launch MachineLogic Applications
- Launch Python Applications
- Configure programs in auto-launch mode (executes automatically after power-ON)



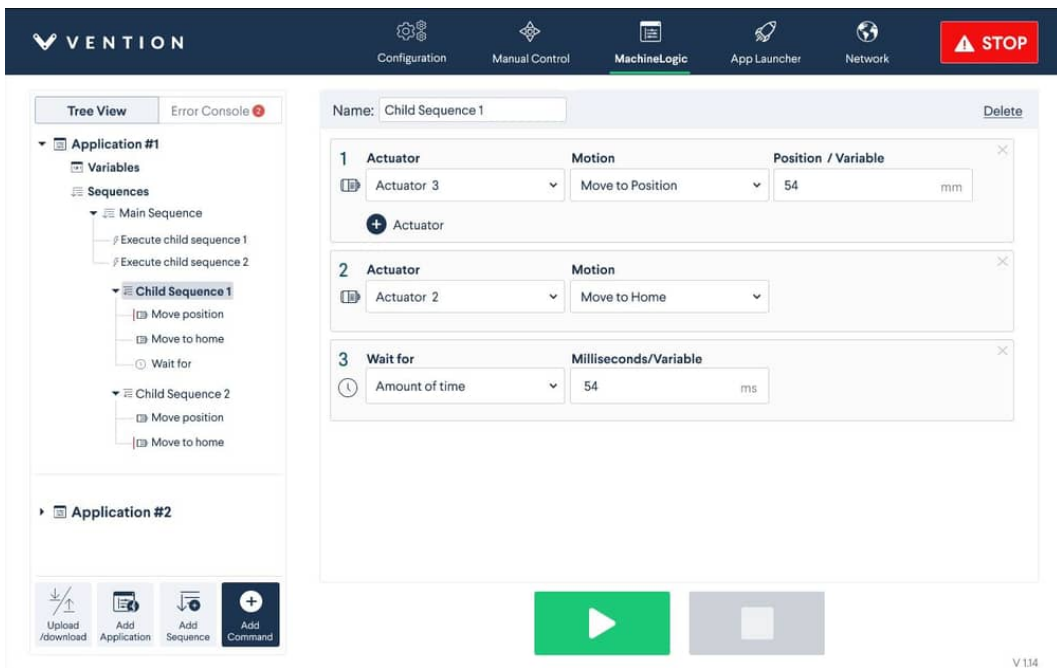
Manual Control

- Send motion commands to actuators
- Configure speed, acceleration and direction
- Monitor the state of end-of-travel sensors and connected control devices



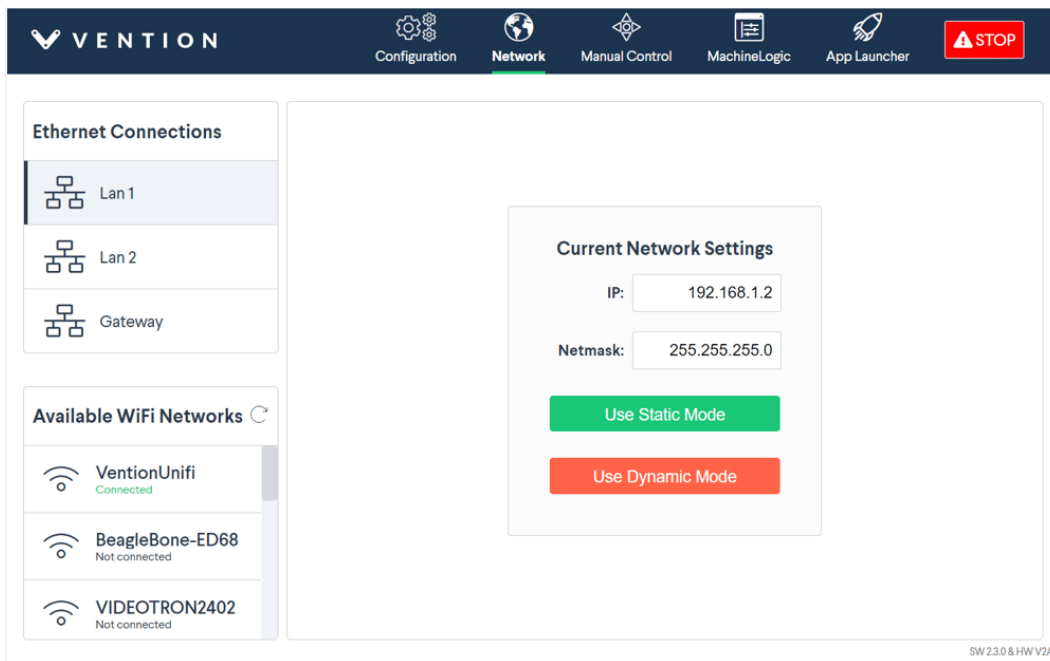
MachineLogic

- Create automation programs in a simple graphical interface



Network Configuration

- Configure the Ethernet ports and WiFi settings (only if the MachineMotion controller is connected to a MachineMotion pendant)



Software & Communication Protocol Specifications

Available Control API

Python

Communication Protocol for Ethernet Adapter

web-socket

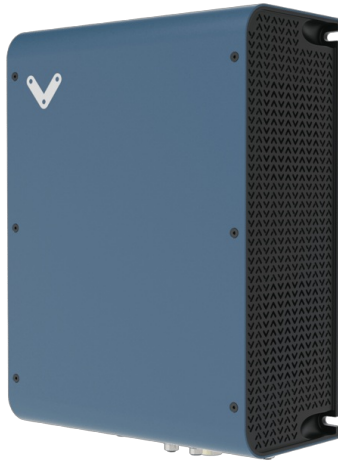
Communication Protocol for Fieldbus

MQTT

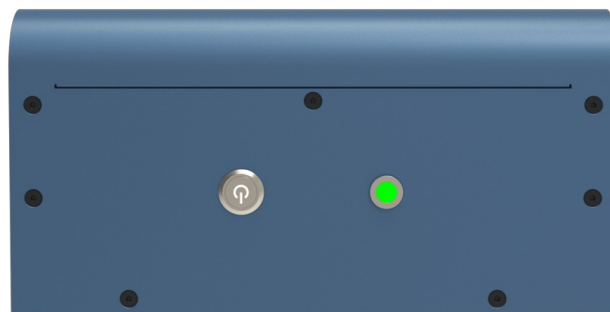
Security

MachineCloud connection is encrypted (TLS 1.2 & TLS 1.3, A-rated ciphers, RSA 2048-bit keypairs on server and client)

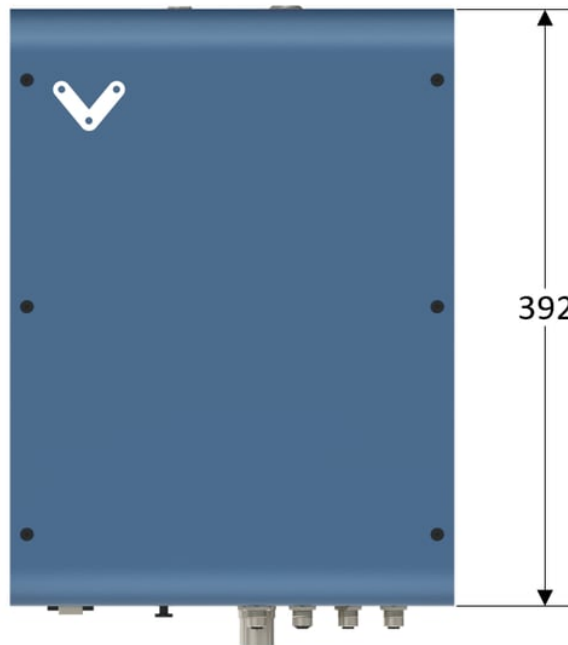
Physical Unit



Functional Pinout



Unit Dimensions



Compatible Hardware

Plug and Play Automation Components

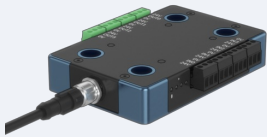
MachineMotion™ Pendant
CE-TP-004-0001



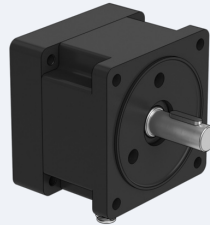
M18 Inductive Proximity Sensor
CE-SN-004-0001



Digital I/O Module
CE-MD-001-0001



Power-Off Brake
MO-PT-002-0001



NEMA34 Servo Motors
MO-SM-01X-0000



Emergency Stop and Reset Module
CE-SA-007-0000

